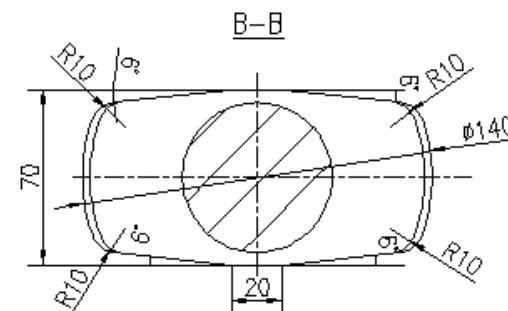
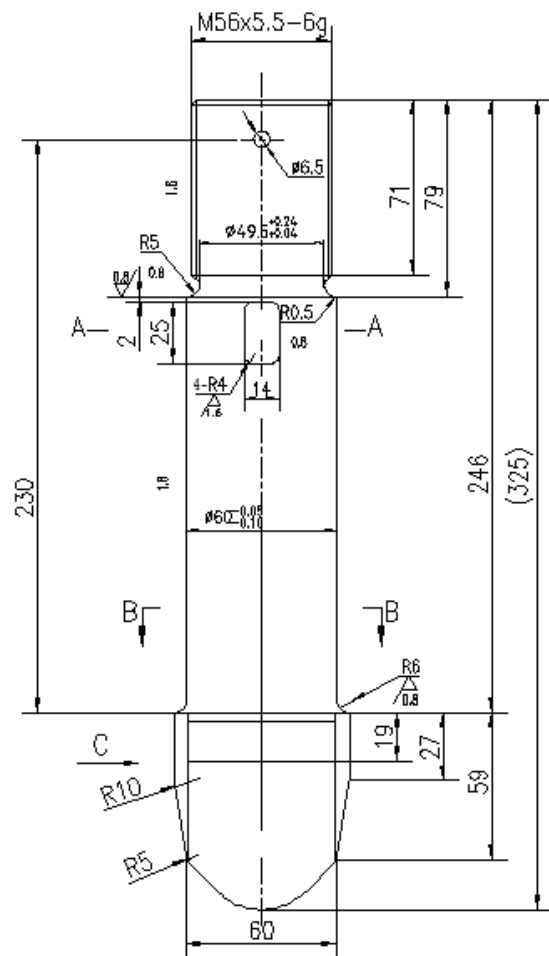
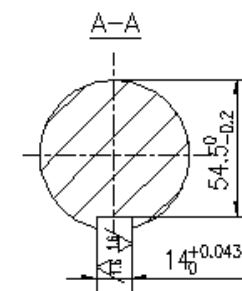
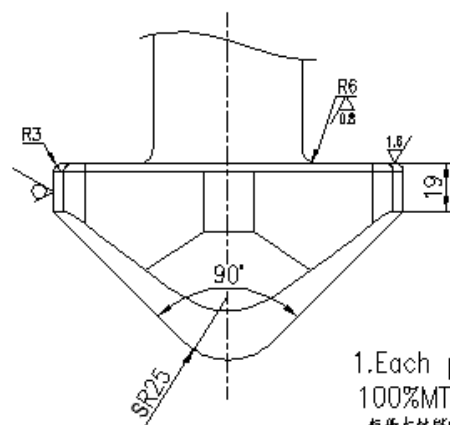


其余 6.3



View C



technical requiremnet

- 1.Each piece should be tension tested(tension force 50T),
100%MT,no cracks.


每件与转销螺母联接后一起作拉力试验(拉力50t)并进行100%磁粉探伤,不得有裂纹。

2. Heat treatment HB285~310, forged sample should be handed, and give out the mechanical property chemical components report.

热处理至硬度 HB285~310,需留试棒,并提交机械和化学性能报告。

3. Break sharp edges

钝棱倒钝

PROJ.	NO.	SUB-NO. or STDD	NAME & SIZE		MTRL or STYLE	QTY/CRA	WEIGHT	SCALE
		J392A120901	twist lock 转销		42CrMo	2	10.4kg	1:2
	ZPMC	DRAW		TECH.		TRACE		
		CHCK		STDD		CHCK		